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1. ERIKS operating companies

ECON gate valves are being delivered by several ERIKS operating companies on a worldwide basis. In this manual these will be referred to as 'ERIKS', the individual terms of delivery of the ERIKS operating company having executed the order are applicable.

2. Product description

The ECON gate valves are designed according the information in our latest catalogue or see our website www.eriks.com and should be used in accordance with the applicable pressure-temperature rating as stated on this website. Econ gate valves are provided with casted markings according to EN 19. The marking makes the identification of the valve easier and contains:

- size (inch)
- pressure rating class
- body and bonnet material marking
- CE marking when applicable
- ECON logo

3. Requirements for maintenance staff

The staff assigned to assembly, operating and maintenance tasks should be qualified to carry out such jobs and in any circumstance, ensure personal safety.

4. Transport and storage

Transport and storage should always be carried out with the wedge complete closed and the valves should be protected against external forces. The valves should be stored in an unpolluted space and should also be protected against all atmospheric circumstances. There should be taken care of the temperature and humidity in the room, in order to prevent condensate formation.

5. Function

ECON gate valves are designed to stop the flow of a medium. The valve is closed by turning the hand wheel clockwise; don't use tools to increase the torque on the hand wheel.

The valves can only be used with the wedge fully open or closed; please don't use a gate valve for regulating the medium.

6. Application

ECON gate valves are widely used for water, oil, air and gas for shut off or connection of pipeline. The valves are designed for standard operating conditions. For the use of extreme conditions e.g. aggressive or abrasive media, it is recommended to mention this at the ordering stage, to verify whether the valve is suitable. The installation designer is responsible for the gate valve selection, suitable for the working conditions. The valves are unsuitable, without written permission of an ERIKS company, to apply for hazardous media as referred into Regulation (EC) No 1272/2008.

7. **Installation**

During the assembly of the ECON gate valves, the following rules should be observed:

- the valves should be checked before installation if they have not any defects caused by transport and/or storage.
- make sure that the applied valves are suitable for working conditions, medium used in the plant and the right system connections, according to pressure and temperature limits.
- protective hole plugs must be removed.
- the standard installation position for the gate valves is with the stem vertical and in upright position.
- the interior of the valve and pipeline must be free from foreign particles.
- the valves with threaded ends should be assembled in the pipeline in closed position, make sure the wire ends of the pipe and the valve according to the same standard, and also free from pollution. Clamp the valve only on the hex clamping surfaces at the connection ports during assembly.
- when necessary, use a thread sealant, PTFE tape for low temperature applications and Grafoil for high temperature applications.
- steam line systems should be designed to prevent water accumulation.
- install pipelines so that damaging transverse, excessive vibrations, bending and tensional forces are avoided.
- for easy operating the clear distance around the hand wheel shall not be less than 100MM.
- before plant startup, especially after repairs carried out, flash out the pipeline.

8. **Maintenance**

Before starting any service jobs, make sure that the medium supply to the pipeline is cut off, pressure was decreased to ambient pressure, the pipeline is completely cleaned and ventilated and the plant is cooled down. Always keep safety instructions in mind and take all personal safety precautions.

During maintenance, the following rules should be observed:

- always keep personal safety precautions in mind and always use appropriate protection e.g. clothing, masks, gloves etc.
- be alert that the temperature still can be very high or low and can cause burns.
- check the valve on all possible leaking possibilities.
- check if all nuts, are still fastened.
- dust, grease and medium residual, must be frequently cleaned of the valve body and all moving parts, such as stem to maintain all operating functions.
- if there is a leakage across the stem, gradually tighten the stuffing box sealing, evenly in increments by means of the hex. nut, until leaking stops.
- if required repack the stuffing box gasket, for safety reasons we recommend that the valves only can be repacked when depressurized, drained and ventilated.
- when cutting the new stuffing box packing from the roll, make sure that the ends are cut with a slant.
- check if the wedge still open and close in a proper manner.
- the thickness of the body must be checked to ensure safety operation at an interval of at least three months.

9. Service and repair

All service and repair jobs should be carried out by authorized staff, using suitable tools and user shall use valve packing and other parts of the same size and material as the original one.

- welding (repair) and drilling in the valve is forbidden.
- it is forbidden to open the bonnet or replace the bolt, nut or packing when the valve is under pressure.
- before reassembling the bonnet, remember that the bearing surface must be cleaned and a new gasket must be inserted.
- after replacement of gasket or nut, it is necessary to check the valve operation and tightness of all connections. Tightness test should be carried out.
- after installation, the valve should be checked and maintained periodically at least every 3 months, depending on the medium.

10. Troubleshooting

It is essential that the safety regulations are observed when identifying the fault.

Problem	Possible cause	Corrective measures
No flow	Dust caps were not removed	Remove dust caps
Little flow	Valve not completely open	Open valve completely
	Piping system clogged	Check piping system
Valve difficult to open	Stem dry	Grease stem
	Stuffing box packing too tight	Slacken nut of gland
	Wrong direction of rotation	Turn anti-clockwise to open
Leakage across the stem	Stuffing box gland slack	Tighten stuffing box gland, if necessary renew stuffing box packing
Leakage across valve seat	Valve not properly closed	Pull hand wheel tight without tools
	Seat damaged by foreign particles	Replace valve, or repair the seat
	Medium contaminated	Clean valve and install dirt screen
Leakage between bonnet flange	Bonnet is loose	Properly tighten bonnet
	Bonnet gasket failure	Replace bonnet gasket
Operating failure	Packing too tight	Loosen gland flange nuts
	Thread of stem nut over worn	Replace stem nut
	Stem bended	Rectify or replace stem
Body and bonnet broken and leaking	Water hammer	Careful operation to prevent suddenly stopping Pumping and rapidly shutting
	Broken because of freezing	Drain the water in the winter when valve is not used
Wedge failed to open	Wedge blocked	Don't use too much force
	Stem is overheated and blocks the wedge	When the valve is closed and the pipeline is over-heated, rotate the hand wheel somewhat counter clockwise for unload at interval

11. Removal

All dismantled and rejected valves cannot be disposed with household waste. The valves are made of materials which can be re-used and should be delivered to designated recycling centers.

General warning:

General note for products which may be used for seawater:

Although our products can be used in seawater systems it should always be noted that, in case of installation in a piping system made of materials which are frequently used because of their excellent seawater resistance (e.g. Cunifer), large potential differences may occur possibly causing corrosion which could permanently damage the proper functioning and integrity of our product.

A combination of different materials should always be mentioned prior to the purchase of our products in order for us to give the best possible advice on a safe functioning.